

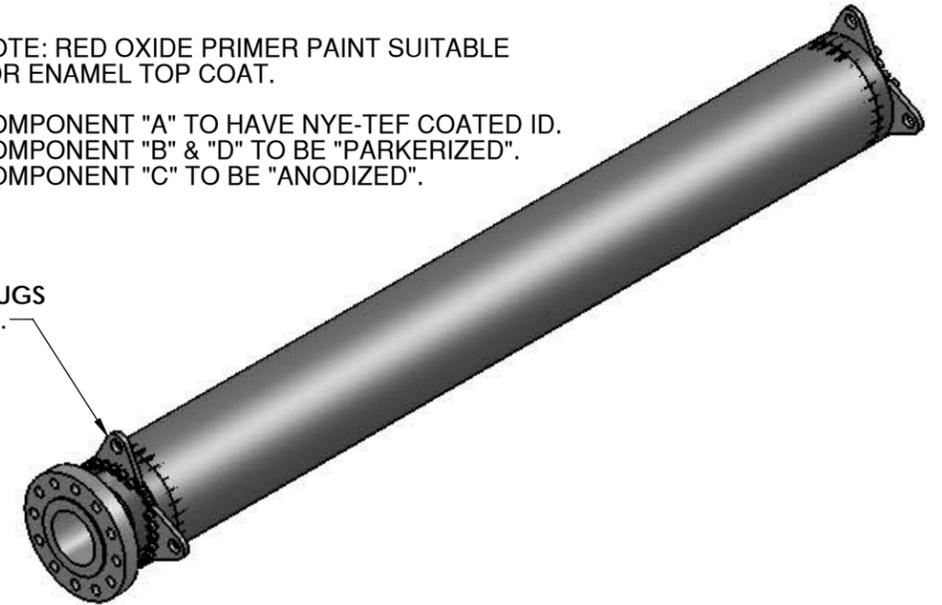
CYL.#	CRC-2369
SEAL KIT#	SK-2369
HEAD SEAL, ITEM #1	(2) O-RING & B.U. (VITON)
PISTON SEAL, ITEM #2	TEFLON /VITON STEPSEAL ASSEMBLY
PISTON SEAL, ITEM #3	URETHANE/VITON WYNSEAL ASSEMBLY
WEAR RING, ITEM #4	(2) GLASS FILLED NYLON WEAR RING
OTHER, ITEM #5	(2) O-RING & B.U. (VITON) (@ BUTT PLATE)
TUBE	10"ID X 11-3/4"OD S355J2H HONED TUBE

CUSTOMER	WOMACK MACHINE SUPPLY CO. (HO)
ADDRESS	7807 BLUFF POINT DR., SUITE 140 HOUSTON, TX 77086-1786
PHONE	713-956-6400
CONTACT	JIMMY VITULLI
SIZE	10" X 88.25"
MAX. OPERATING PRESSURE	1,500 PSI (TEST @ 2,250 PSI)
RETRACTED	108.88"
EXTENDED	XXXXX
WEIGHT	1,140 LBS. DRY

* NOTE: RED OXIDE PRIMER PAINT SUITABLE FOR ENAMEL TOP COAT.

* COMPONENT "A" TO HAVE NYE-TEF COATED ID.
* COMPONENT "B" & "D" TO BE "PARKERIZED".
* COMPONENT "C" TO BE "ANODIZED".

NOTE: ORIENTATION OF LIFTING LUGS TO BE DETERMINED BY CUSTOMER.

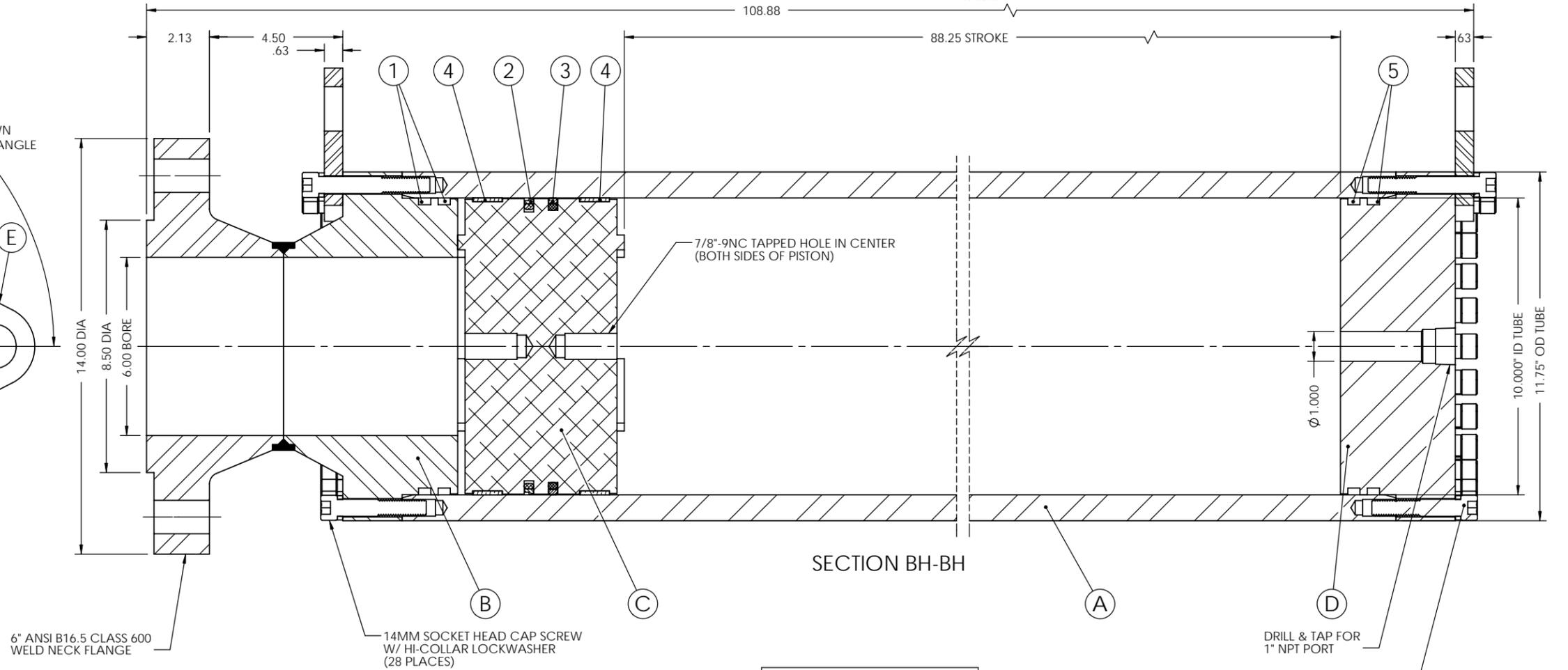
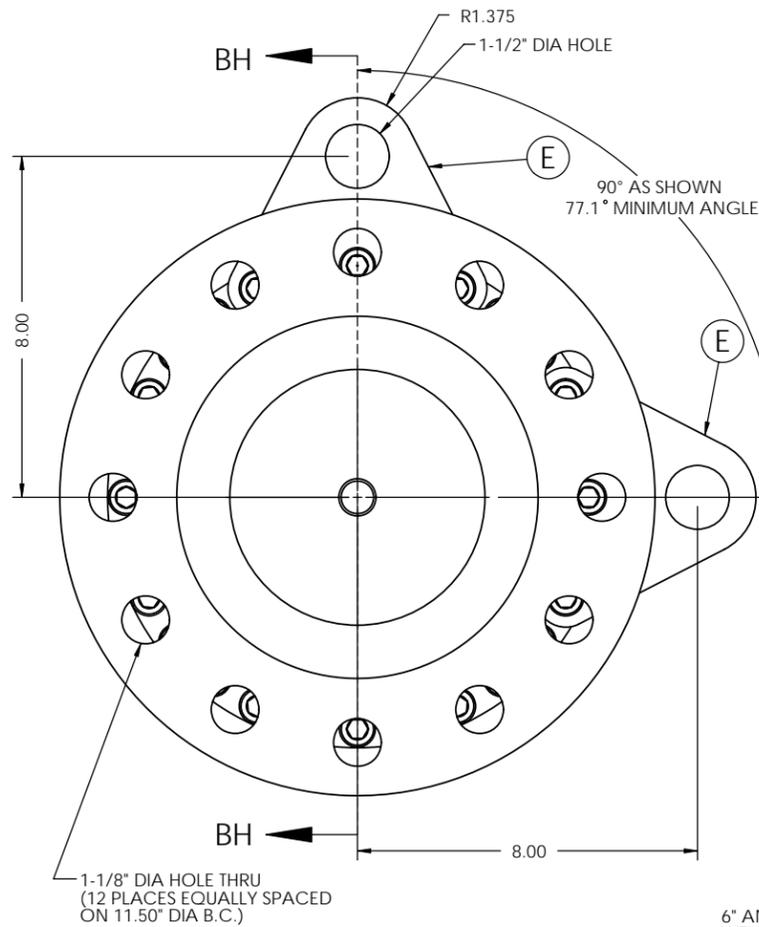


CUSTOMER APPROVAL STAMP

NAME: _____

SIGNATURE: _____ DATE: ___/___/___

APPROVED
 APPROVED
 AS NOTED
 NOT APPROVED



PORT LOCATIONS (VIEWED FROM REAR):

EXTEND- ?? SAE CODE-62 4-BOLT FLANGE PORT @ #2 & 4
DRILL ?? DIA HOLE THRU ????? BACK

RETRACT- ?? SAE CODE-62 4-BOLT FLANGE PORT @ #2 & 4
DRILL ?? DIA HOLE THRU ????? BACK

TUBE ASSEMBLY	CRC-2369-A
HEAD WELDMENT	CRC-2369-B
PISTON	CRC-2369-C
BUTT PLATE	CRC-2369-D
LIFTING LUG (4)	CRC-2369-E

UNLESS OTHERWISE NOTED		SCALE		NONE	
TOLERANCES		DESIGNED BY		D.COMBS	
FABRICATION		DRAWN BY		J. BUCK	
X = ± 0.25		REVIEWED BY		D. COMBS	
XX = ± 0.125		APR'D BY		D. COMBS	
XXX = ± 0.063		DATE		07-29-10	
ANGLES ± 3°		REVISED BY		D.H.	
MACHINE		REVIEWED BY		D.C.	
X = ± 0.030		DATE		07-29-10	
XX = ± 0.015		DRAWING NUMBER		CRC-2369	
XXX = ± 0.005		DRAWING NUMBER		CRC-2369	
ANGLES ± 1/2°		DRAWING NUMBER		CRC-2369	
RETRACTED & STROKE		DRAWING NUMBER		CRC-2369	
LENGTH ± 1/16"		DRAWING NUMBER		CRC-2369	

THE INFORMATION DISCLOSED ON THIS DRAWING IS PROPRIETARY AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED FOR PROCUREMENT OR MANUFACTURING PURPOSES WITHOUT THE EXPRESS WRITTEN CONSENT OF HYDRATECH/CRC.

HYDRATECH/CRC
22955 McAuliffe Drive
Robertsdale, AL 36567